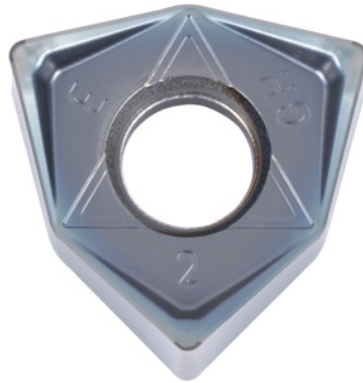



**WNMU 080608 EN-GH, PR1525, Type: ST1400**

**Order data**

Order number	225621 ST1400
GTIN	4960664648962
Item class	25A

**Description**
**Version:**

MEGACOAT-coated indexable inserts with **6 edges** – due to double-sided version. The high axial rake angle up to a maximum of 13° significantly reduces the cutting force.

**Application:**

The **GH geometry** is the first choice for roughing applications.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Feed  $f_z$  per tooth: 0.2 – 0.4 mm

ISO code indexable insert: WNMU 080608 EN-GH

Corner radius: 0.8 mm

**Technical description**

Type	ST1400
ISO code indexable insert	WNMU 080608 EN-GH
Corner radius	0.8 mm
Number of changes/inserts	6

Grade	PR1525
Tool material	Carbide
Feed $f_z$ per tooth	0.2 – 0.4 mm
Type of product	Indexable insert for milling