



Indexable milling cutter 90° MECX, Plain shank, Ø D / number of teeth Z: 25/5L mm



Order data

Order number	227100 25/5L
GTIN	4960664462858
Item class	250

Description

Description:

Very close spacing provides improved productivity even under more unstable machining conditions. Low cutting forces and high stability for low tendency to vibrate. Permits various milling tasks such as milling shoulders and ramps etc.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 6 mm

Overhang L_1 : 25 mm

Overall length L_{tot} : 120 mm

Shank Ø D_s h6: 20 mm

suitable indexable insert: BD.. 0703

Insert screw: 229707 (T6; 0.45 Nm)

Technical description

Insert screw	229707 (T6; 0.45 Nm)
Shank Ø D_s h6	20 mm
Cutting edge Ø D_c	25 mm
suitable indexable insert	BD.. 0703
Overhang L_1	25 mm
maximum cutting depth $a_{p\max}$	6 mm
Overall length L_{tot}	120 mm
Number of cutting edges Z	5

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Through-coolant	yes
Type of product	Indexable insert cutter

Accessories

Clamping screw	229707
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