



## Indexable milling cutter 90° MECX, Plain shank, Ø D / number of teeth Z: 32/8 mm



### Order data

Order number	227100 32/8
GTIN	4960664462919
Item class	250

### Description

#### Description:

Very close spacing provides improved productivity even under more unstable machining conditions. Low cutting forces and high stability for low tendency to vibrate. Permits various milling tasks such as milling shoulders and ramps etc.

Through-coolant: yes

maximum cutting depth  $a_{p\max}$ : 6 mm

Overhang  $L_1$ : 30 mm

Overall length  $L_{\text{tot}}$ : 130 mm

Shank Ø  $D_s$  h6: 32 mm

suitable indexable insert: BD.. 0703

Insert screw: 229707 (T6; 0.45 Nm)

### Technical description

maximum cutting depth $a_{p\max}$	6 mm
suitable indexable insert	BD.. 0703
Overall length $L_{\text{tot}}$	130 mm
Shank Ø $D_s$ h6	32 mm
Insert screw	229707 (T6; 0.45 Nm)
Cutting edge Ø $D_c$	32 mm
Overhang $L_1$	30 mm
Number of cutting edges Z	8

Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

Clamping screw	229707
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