


Shell end mill 90° MECH11, Plain shank, Ø D / Z_{eff}: 32/2 mm

Order data

Order number	227450 32/2
GTIN	4960664503759
Item class	250

Description
Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths a_e can be achieved with the same cutting depth a_p . High productivity even on machines with low spindle power.

Through-coolant: yes

ISO code indexable insert: BDMT 11T308

Number of effective inserts Z_{eff} : 2

Number of indexable inserts: 10

maximum cutting depth $a_{p,max}$: 46 mm

Overhang L_1 : 55 mm

Overall length L_{tot} : 140 mm

Technical description

ISO code indexable insert	BDMT 11T308
Overall length L_{tot}	140 mm
suitable indexable insert	BDMT 11T308
Number of effective inserts Z_{eff}	2
maximum cutting depth $a_{p,max}$	46 mm
Cutting edge $\varnothing D_c$	32 mm
Shank $\varnothing D_s$ h6	32 mm
Overhang L_1	55 mm

Insert screw	229708 (T8; 1.2 Nm)
Number of indexable inserts	10
Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	yes

Accessories

Clamping screw	229708
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