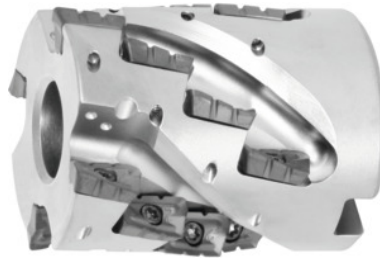




## Shell end mill 90° MECH11, with bore, Ø D/Zeff: 40/4 mm



### Order data

Order number	227455 40/4
GTIN	4960664526390
Item class	250

### Description

#### Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths  $a_e$  can be achieved with the same cutting depth  $a_p$ . High productivity even on machines with low spindle power.

Through-coolant: no

ISO code indexable insert: BDMT 11T308

Number of effective inserts  $Z_{\text{eff}}$ : 4

Number of indexable inserts: 16

maximum cutting depth  $a_{p\text{max}}$ : 37 mm

Overall length  $L_{\text{tot}}$ : 50 mm

Mounting bore Ø: 16 mm

### Technical description

ISO code indexable insert	BDMT 11T308
Overall length $L_{\text{tot}}$	50 mm
suitable indexable insert	BDMT 11T308
maximum cutting depth $a_{p\text{max}}$	37 mm
Cutting edge Ø $D_c$	40 mm
Mounting bore Ø	16 mm

Number of effective inserts $Z_{\text{eff}}$	4
Insert screw	229708 (T8; 1.2 Nm)
Number of indexable inserts	16
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Through-coolant	no

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## Accessories

Clamping screw	229708
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