



Indexable milling cutter 90° MEC17, Plain shank, Ø D / number of teeth Z: 28/2XL mm



Order data

| | |
|--------------|---------------|
| Order number | 227500 28/2XL |
| GTIN | 4960664461080 |
| Item class | 250 |

Description

Version:

Long cutting edges permit exceptionally large cutting depths.

Small number of cutting edges.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 15.7 mm

Overhang L_1 : 36 mm

Overall length L_{tot} : 120 mm

Shank Ø D_s h6: 25 mm

suitable indexable insert: BDMT 170408

Insert screw: 229709 (T15; 3.5 Nm)

Technical description

| | |
|-----------------------------------|----------------------|
| Overall length L_{tot} | 120 mm |
| suitable indexable insert | BDMT 170408 |
| Overhang L_1 | 36 mm |
| Shank Ø D_s h6 | 25 mm |
| Cutting edge Ø D_c | 28 mm |
| Insert screw | 229709 (T15; 3.5 Nm) |
| maximum cutting depth $a_{p\max}$ | 15.7 mm |
| Number of cutting edges Z | 2 |

| | |
|------------------------|-------------------------|
| Shank type | Plain shank |
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Milling application | Circular milling |
| Milling application | Ramping |
| Through-coolant | yes |
| Type of product | Indexable insert cutter |

Accessories

| | |
|----------------|--------|
| Clamping screw | 229709 |
|----------------|--------|