



Indexable milling cutter 90° MEC17, Plain shank, Ø D / number of teeth Z: 32/3 mm



Order data

Order number	227500 32/3
GTIN	4960664396191
Item class	250

Description

Version:

Long cutting edges permit exceptionally large cutting depths.

Small number of cutting edges.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 15.7 mm

Overhang L_1 : 40 mm

Overall length L_{tot} : 130 mm

Shank Ø D_s h6: 32 mm

suitable indexable insert: BDMT 170408

Insert screw: 229709 (T15; 3.5 Nm)

Technical description

suitable indexable insert	BDMT 170408
Shank Ø D_s h6	32 mm
maximum cutting depth $a_{p\max}$	15.7 mm
Overall length L_{tot}	130 mm
Cutting edge Ø D_c	32 mm
Overhang L_1	40 mm
Insert screw	229709 (T15; 3.5 Nm)
Number of cutting edges Z	3

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	Indexable insert cutter

Accessories

Clamping screw	229709
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