



Indexable milling cutter 90° MEC17, Plain shank, Ø D / number of teeth Z: 40/4L mm



Order data

Order number	227500 40/4L
GTIN	4960664396207
Item class	250

Description

Version:

Long cutting edges permit exceptionally large cutting depths.

Small number of cutting edges.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 15.7 mm

Overhang L_1 : 50 mm

Overall length L_{tot} : 150 mm

Shank Ø D_s h6: 32 mm

suitable indexable insert: BDMT 170408

Insert screw: 229709 (T15; 3.5 Nm)

Technical description

maximum cutting depth $a_{p\max}$	15.7 mm
Overhang L_1	50 mm
Insert screw	229709 (T15; 3.5 Nm)
Cutting edge Ø D_c	40 mm
suitable indexable insert	BDMT 170408
Shank Ø D_s h6	32 mm
Overall length L_{tot}	150 mm
Number of cutting edges Z	4

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	Indexable insert cutter

Accessories

Clamping screw	229709
----------------	--------