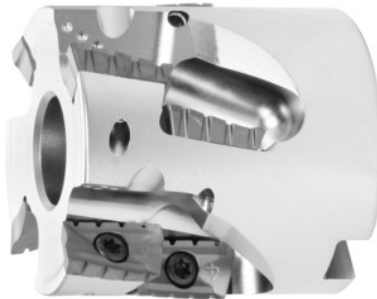




Shell end mill 90° MECH17, with bore, Ø D / Z_{eff}: 100/6 mm



Order data

Order number	227655 100/6
GTIN	4960664579303
Item class	250

Description

Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths a_e can be achieved with the same cutting depth a_p .

Through-coolant: no

ISO code indexable insert: BDMT 170408

Number of effective inserts Z_{eff} : 6

Number of indexable inserts: 24

maximum cutting depth $a_{p,max}$: 59 mm

Overall length L_{tot} : 85 mm

Mounting bore Ø: 40 mm

Technical description

Insert screw	229709 (T15; 3.5 Nm)
Overall length L_{tot}	85 mm
maximum cutting depth $a_{p,max}$	59 mm
suitable indexable insert	BD.. 1704
Cutting edge Ø D_c	100 mm
Mounting bore Ø	40 mm

ISO code indexable insert	BDMT 170408
Number of effective inserts Z_{eff}	6
Number of indexable inserts	24
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	no

Accessories

Clamping screw	229709
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