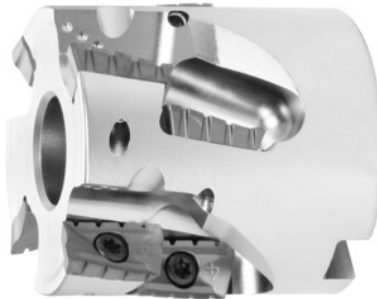




## Shell end mill 90° MECH17, with bore, Ø D / Z<sub>eff</sub>: 80/6 mm



### Order data

Order number	227655 80/6
GTIN	4960664579297
Item class	250

### Description

#### Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths  $a_e$  can be achieved with the same cutting depth  $a_p$ .

Through-coolant: no

ISO code indexable insert: BDMT 170408

Number of effective inserts  $Z_{eff}$ : 6

Number of indexable inserts: 24

maximum cutting depth  $a_{p,max}$ : 59 mm

Overall length  $L_{tot}$ : 85 mm

Mounting bore Ø: 32 mm

### Technical description

Mounting bore Ø	32 mm
Overall length $L_{tot}$	85 mm
maximum cutting depth $a_{p,max}$	59 mm
suitable indexable insert	BD.. 1704
ISO code indexable insert	BDMT 170408
Insert screw	229709 (T15; 3.5 Nm)

Number of effective inserts $Z_{\text{eff}}$	6
Cutting edge $\varnothing D_c$	80 mm
Number of indexable inserts	24
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Through-coolant	no

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## Accessories

Clamping screw	229709
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