


**BDMT 170408 ER-N4, PR1225, Type: ST1400**

**Order data**

Order number	227671 ST1400
GTIN	4960664609550
Item class	25A

**Description**
**Note:**

The milling cutters are alternately equipped with equal numbers of indexable inserts shape N3 and N4. Please fit the inserts as marked on the body.

Standard application values for  $a_e = 0.3 \times D$ .

Corner radius: 0.8 mm

Feed  $f_z$  per tooth: 0.09 – 0.16 mm

**Technical description**

Feed $f_z$ per tooth	0.09 – 0.16 mm
Type	ST1400
Corner radius	0.8 mm
ISO code indexable insert	BDMT 170408 ER-N4
Grade	PR1225
Tool material	Carbide
Type of product	Indexable insert for milling

