

Garant
HiPer-Drill cutter insert n7, HU7810, Ø D: 27-X mm

Order data

| | |
|--------------|---------------|
| Order number | 231630 27-X |
| GTIN | 4062406635770 |
| Item class | 20N |

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body 5xD.

Drill pilot holes exclusively with cutter insert of the same type. Delivery time: 10 working weeks

Minimum order quantity: 3 pieces

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned.

Semi-Standard: yes

for base body Ø D: 27 mm

Feed f in aluminium short-chipping: 0.47 mm/rev.

Technical description

| | |
|---------------------------|-------|
| for base body Ø D | 27 mm |
| Number of changes/inserts | 1 |

| | |
|------------------------------------|--------------------------|
| Feed f in aluminium short-chipping | 0.47 mm/rev. |
| Ø range | 27 - 27.99 mm |
| Grade | HU7810 |
| Tool material | Carbide |
| Point angle | 135 degrees |
| Semi-Standard | yes |
| Number of cutting edges Z | 2 |
| Type of product | Cutter insert for boring |