

Garant
HiPer-Drill cutter insert n7, HU7810, Ø D: 28-X mm

Order data

Order number	231630 28-X
GTIN	4062406635787
Item class	20N

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body 5xD.

Drill pilot holes exclusively with cutter insert of the same type. Delivery time: 10 working weeks

Minimum order quantity: 3 pieces

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned.

Semi-Standard: yes

for base body Ø D: 28 mm

Feed f in aluminium short-chipping: 0.48 mm/rev.

Technical description

for base body Ø D	28 mm
Number of changes/inserts	1

Feed f in aluminium short-chipping	0.48 mm/rev.
Ø range	28 - 28.99 mm
Grade	HU7810
Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring