# Garant

HiPer-Drill cutter insert n7, HU7810, Ø D: 29-X mm



### Order data

Order number	231630 29-X
GTIN	4062406635794
Item class	20N

### Description

#### Version:

Vee ground cutter inserts for precise positioning and stable seating.

Concentricity when assembled  $\leq$  20  $\mu m.$  For holes up to IT9 accuracy.

#### Note:

Cutting data applies for the base body 5×D. Drill pilot holes exclusively with cutter insert of the same type. Delivery time: 10 working weeks Minimum order quantity: 3 pieces Items made to order for a specific customer: Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement. Items cannot be returned.

Semi-Standard: yes

for base body Ø D: 29 mm

Feed f in aluminium short-chipping: 0.49 mm/rev.

## **Technical description**

Number of changes/inserts	1
for base body Ø D	29 mm

Feed f in aluminium short-chipping	0.49 mm/rev.
Ø range	29 - 29.99 mm
Grade	HU7810
Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring