

**Garant**
**HiPer-Drill cutter insert n7, HU7810, Ø D: 36-X mm**

**Order data**

Order number	231630 36-X
GTIN	4062406635862
Item class	20N

**Description**
**Version:**

Vee ground cutter inserts for precise positioning and stable seating.  
Concentricity when assembled  $\leq 20 \mu\text{m}$ . For holes up to IT9 accuracy.

**Note:**

Cutting data applies for the base body 5xD.

Drill pilot holes exclusively with cutter insert of the same type. Delivery time: 10 working weeks

Minimum order quantity: 3 pieces

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned.

Semi-Standard: yes

for base body Ø D: 36 mm

Feed f in aluminium short-chipping: 0.57 mm/rev.

**Technical description**

for base body Ø D	36 mm
Feed f in aluminium short-chipping	0.57 mm/rev.

Number of changes/inserts	1
Ø range	36 - 36.99 mm
Grade	HU7810
Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring