

Garant
HiPer-Drill cutter insert m7, HB7530, Ø D: 17,4 mm

Order data

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|--------------|---------------|
| Order number | 231640 17,4 |
| GTIN | 4045197659606 |
| Item class | 21M |

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Further sizes available on request. Cutting data apply to 5×D drilling bodies.

Use exclusively cutter heads of the same type when drilling pilot holes.

for base body Ø D: 17 mm

Feed f in steel $< 900 \text{ N/mm}^2$: 0.27 mm/rev.

Technical description

| | |
|--|--------------|
| for base body Ø D | 17 mm |
| Feed f in steel $< 900 \text{ N/mm}^2$ | 0.27 mm/rev. |
| Ø D | 17.4 mm |
| Number of changes/inserts | 1 |
| Grade | HB7530 |

| | |
|---------------------------|--------------------------|
| Tool material | Carbide |
| Point angle | 135 degrees |
| Number of cutting edges Z | 2 |
| Type of product | Cutter insert for boring |

Accessories

| | |
|-----------------------------|-------------|
| Torx Plus® screw Drive 8IP1 | 231999 8IP1 |
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