

Garant
HiPer-Drill cutter insert m7, HB7530, Ø D: 18,4 mm

Order data

Order number	231640 18,4
GTIN	4045197659736
Item class	21M

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Further sizes available on request. Cutting data apply to 5×D drilling bodies.

Use exclusively cutter heads of the same type when drilling pilot holes.

Point angle: 135 degrees

for base body Ø D: 18 mm

Feed f in steel $< 900 \text{ N/mm}^2$: 0.28 mm/rev.

Technical description

Ø D	18.4 mm
Feed f in steel $< 900 \text{ N/mm}^2$	0.28 mm/rev.
for base body Ø D	18 mm
Number of changes/inserts	1

Grade	HB7530
Tool material	Carbide
Point angle	135 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring

Accessories

Torx Plus® screw Drive 8IP1	231999 8IP1
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