

**Garant**
**HiPer-Drill cutter insert h7, HB7630, Ø D: 11,1 mm**

**Order data**

Order number	231650 11,1
GTIN	4045197709783
Item class	21M

**Description**
**Version:**

Vee ground cutter inserts for precise positioning and stable seating.  
Concentricity when assembled  $\leq 20 \mu\text{m}$ . For holes up to IT9 accuracy.

**Note:**

Further sizes available on request. Cutting data apply to 5×D drilling bodies.

Use exclusively cutter heads of the same type when drilling pilot holes.

for base body Ø D: 11 mm

Feed f in stainless steel  $> 900 \text{ N/mm}^2$ : 0.13 mm/rev.

**Technical description**

for base body Ø D	11 mm
Ø D	11.1 mm
Feed f in stainless steel $> 900 \text{ N/mm}^2$	0.13 mm/rev.
Number of changes/inserts	1
Grade	HB7630

Tool material	Carbide
Point angle	135 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring