

Garant
HiPer-Drill cutter insert h7, HB7630, Ø D: 13,8 mm

Order data

Order number	231650 13,8
GTIN	4045197660039
Item class	21M

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body $5 \times D$.

Drill pilot holes exclusively with cutter insert of the same type.

Semi-Standard: yes

for base body Ø D: 13.5 mm

Feed f in stainless steel $> 900 \text{ N/mm}^2$: 0.15 mm/rev.

Technical description

Feed f in stainless steel $> 900 \text{ N/mm}^2$	0.15 mm/rev.
for base body Ø D	13.5 mm
Ø D	13.8 mm
Number of changes/inserts	1

Grade	HB7630
Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring

Accessories

Torx Plus® screw Drive 7IP	231999 7IP
----------------------------	------------