

Garant**HiPer-Drill cutter insert h7, HB7630, Ø D: 17,2 mm****Order data**

Order number	231650 17,2
GTIN	4045197662071
Item class	21M

Description**Version:**

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body $5 \times D$.

Drill pilot holes exclusively with cutter insert of the same type.

Semi-Standard: yes

for base body Ø D: 17 mm

Feed f in stainless steel $> 900 \text{ N/mm}^2$: 0.19 mm/rev.

Technical description

Ø D	17.2 mm
for base body Ø D	17 mm
Feed f in stainless steel $> 900 \text{ N/mm}^2$	0.19 mm/rev.
Number of changes/inserts	1

Grade	HB7630
Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring

Accessories

Torx Plus® screw Drive 8IP1	231999 8IP1
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