

**Garant**
**HiPer-Drill cutter insert h7, HB7630, Ø D: 18,4 mm**

**Order data**

Order number	231650 18,4
GTIN	4045197662163
Item class	21M

**Description**
**Version:**

Vee ground cutter inserts for precise positioning and stable seating.  
Concentricity when assembled  $\leq 20 \mu\text{m}$ . For holes up to IT9 accuracy.

**Note:**

Further sizes available on request. Cutting data apply to 5×D drilling bodies.

Use exclusively cutter heads of the same type when drilling pilot holes.

for base body Ø D: 18 mm

Feed f in stainless steel  $> 900 \text{ N/mm}^2$ : 0.2 mm/rev.

**Technical description**

Ø D	18.4 mm
Feed f in stainless steel $> 900 \text{ N/mm}^2$	0.2 mm/rev.
for base body Ø D	18 mm
Number of changes/inserts	1
Grade	HB7630

Tool material	Carbide
Point angle	135 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring

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## Accessories

Torx Plus® screw Drive 8IP1	231999 8IP1
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