

Garant
HiPer-Drill cutter insert h7, HB7630, Ø D: 22,5 mm

Order data

Order number	231650 22,5
GTIN	4045197605092
Item class	21M

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body $5 \times D$.
Drill pilot holes exclusively with cutter insert of the same type.
Semi-Standard: yes
for base body Ø D: 22 mm
Feed f in stainless steel $> 900 \text{ N/mm}^2$: 0.24 mm/rev.

Technical description

Feed f in stainless steel $> 900 \text{ N/mm}^2$	0.24 mm/rev.
for base body Ø D	22 mm
Ø D	22.5 mm
Number of changes/inserts	1

Grade	HB7630
Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring

Accessories

Torx Plus® screw Drive 10IP	231999 10IP
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