

**Garant**
**HiPer-Drill cutter insert m7, HB7725, Ø D: 15 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 231660 15     |
| GTIN         | 4045197714374 |
| Item class   | 21M           |

**Description**
**Version:**

Vee ground cutter inserts for precise positioning and stable seating.  
Concentricity when assembled  $\leq 20 \mu\text{m}$ . For holes up to IT9 accuracy.

**Note:**

Cutting data applies for the base body  $5 \times D$ .  
Drill pilot holes exclusively with cutter insert of the same type.  
Semi-Standard: yes  
for base body Ø D: 15 mm  
Feed f in grey cast iron (G): 0.31 mm/rev.

**Technical description**

|                              |              |
|------------------------------|--------------|
| for base body Ø D            | 15 mm        |
| Feed f in grey cast iron (G) | 0.31 mm/rev. |
| Ø D                          | 15 mm        |
| Number of changes/inserts    | 1            |
| Grade                        | HB7725       |

|                           |                          |
|---------------------------|--------------------------|
| Tool material             | Carbide                  |
| Point angle               | 135 degrees              |
| Semi-Standard             | yes                      |
| Number of cutting edges Z | 2                        |
| Type of product           | Cutter insert for boring |