

Garant
HiPer-Drill cutter insert m7, HB7725, Ø D: 18 mm

Order data

Order number	231660 18
GTIN	4045197714435
Item class	21M

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body $5 \times D$.
Drill pilot holes exclusively with cutter insert of the same type.
Semi-Standard: yes
for base body Ø D: 18 mm
Feed f in grey cast iron (G): 0.36 mm/rev.

Technical description

Ø D	18 mm
for base body Ø D	18 mm
Feed f in grey cast iron (G)	0.36 mm/rev.
Number of changes/inserts	1
Grade	HB7725

Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring