

**Garant**
**HiPer-Drill cutter insert m7, HB7725, Ø D: 22,5 mm**

**Order data**

Order number	231660 22,5
GTIN	4045197714527
Item class	21M

**Description**
**Version:**

Vee ground cutter inserts for precise positioning and stable seating.  
Concentricity when assembled  $\leq 20 \mu\text{m}$ . For holes up to IT9 accuracy.

**Note:**

Cutting data applies for the base body  $5 \times D$ .  
Drill pilot holes exclusively with cutter insert of the same type.  
Semi-Standard: yes  
for base body Ø D: 22 mm  
Feed f in grey cast iron (G): 0.39 mm/rev.

**Technical description**

Feed f in grey cast iron (G)	0.39 mm/rev.
for base body Ø D	22 mm
Ø D	22.5 mm
Number of changes/inserts	1
Grade	HB7725

Tool material	Carbide
Point angle	135 degrees
Semi-Standard	yes
Number of cutting edges Z	2
Type of product	Cutter insert for boring