

Garant
HiPer-Drill cutter insert m7, HB7725, Ø D: 27 mm

Order data

Order number	231660 27
GTIN	4045197714619
Item class	21M

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Further sizes available on request. Cutting data apply to 5×D drilling bodies.
Use exclusively cutter heads of the same type when drilling pilot holes.
for base body Ø D: 27 mm
Feed f in grey cast iron (G): 0.42 mm/rev.

Technical description

Ø D	27 mm
for base body Ø D	27 mm
Feed f in grey cast iron (G)	0.42 mm/rev.
Number of changes/inserts	1
Grade	HB7725

Tool material	Carbide
Point angle	135 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring