



## HiPer-Drill cutter insert Form E, HB7530, Counterbore Ø: 18 mm



### Order data

Order number	231690 18
GTIN	4045197761095
Item class	21M

### Description

#### Version:

Vee ground cutter inserts for precise positioning and stable seating.  
Form E 180° cutter with 142° centre point and 0.5 mm protective chamfer

#### Application:

For through holes for screws to DIN-ISO 273 and countersinking to DIN74, sheet2 formH, J and K, medium version.

For screws to DIN912, 6912 and 7984, ISO1207 (DIN84).

#### Note:

Further sizes available on request. Cutting data apply for drilling bodies 5×D.

for DIN cylinder head screws: M10

suitable for through hole Ø: 11 mm

### Technical description

Counterbore Ø	18 mm
suitable for through hole Ø	11 mm
for DIN cylinder head screws	M10

Series	HiPer-Drill
Grade	HB7530
Type of product	Cutter insert for countersinking