



HiPer-Drill cutter insert Form E, HB7530, Counterbore Ø: 33 mm



Order data

Order number	231690 33
GTIN	4045197761149
Item class	21M

Description

Version:

Vee ground cutter inserts for precise positioning and stable seating.
Form E 180° cutter with 142° centre point and 0.5 mm protective chamfer

Application:

For through holes for screws to DIN-ISO 273 and countersinking to DIN74, sheet2 formH, J and K, medium version.

For screws to DIN912, 6912 and 7984, ISO1207 (DIN84).

Note:

Further sizes available on request. Cutting data apply for drilling bodies 5×D.
for DIN cylinder head screws: M20
suitable for through hole Ø: 21 mm

Technical description

Counterbore Ø	33 mm
suitable for through hole Ø	21 mm
for DIN cylinder head screws	M20

Series	HiPer-Drill
Grade	HB7530
Type of product	Cutter insert for countersinking