



Base body Parallel shank, with through-coolant, 3×D, Type: 18



Order data

Order number	232245 18
GTIN	4045197658081
Item class	22G

Description

Version:

With internal cooling.

Straight fluted.

Note:

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z: 2

Dia. range D_c : 18 - 24 mm

Reach L_1 : 66.7 mm

Shank $\varnothing D_s$: 25 mm

Shank length L_s : 56 mm

Clamping screws: 232990 TX9

Technical description

Clamping screws	232990 TX9
Reach L_1	66.7 mm
Dia. range D_c	18 - 24 mm
Shank $\varnothing D_s$	25 mm
Shank length L_s	56 mm
Number of cutting edges Z	2
Drill depth up to	3×D
Shank	DIN 1835 B

Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx® set of screws 10 pieces Drive TX8	232990 TX8
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9	674248 TX9
Torx® set of screws 10 pieces Drive TX9	232990 TX9