



## Base body Parallel shank, with through-coolant, 8×D, Type: 12



### Order data

Order number	232255 12
GTIN	4045197589095
Item class	22G

### Description

#### Version:

With internal cooling.

#### Note:

Reduce feed rates  $f$  by 5% and  $v_c$  values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 12 - 12.5 mm

Reach  $L_1$ : 111.1 mm

Shank  $\varnothing D_s$ : 20 mm

Shank length  $L_s$ : 50 mm

Clamping screws: 232990 TX7

### Technical description

Shank $\varnothing D_s$	20 mm
Clamping screws	232990 TX7
Reach $L_1$	111.1 mm
Dia. range $D_c$	12 - 12.5 mm
Shank length $L_s$	50 mm
Number of cutting edges $Z$	2
Drill depth up to	8×D
Shank	DIN 1835 B

Through-coolant	yes
Type of product	Indexable drill

---

## Accessories

Torque screwdriver, fixed setting set torque 0,6 Nm	211750 0,6
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX7	674248 TX7
Torx® set of screws 10 pieces Drive TX7	232990 TX7