



Base body Parallel shank, with through-coolant, 8×D, Type: 13



Order data

Order number	232255 13
GTIN	4045197592507
Item class	22G

Description

Version:

With internal cooling.

Note:

Reduce feed rates f by 5% and v_c values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 13 - 17.5 mm

Reach L_1 : 114.3 mm

Shank $\varnothing D_s$: 20 mm

Shank length L_s : 50 mm

Clamping screws: 232990 TX8

Technical description

Dia. range D_c	13 - 17.5 mm
Shank $\varnothing D_s$	20 mm
Clamping screws	232990 TX8
Reach L_1	114.3 mm
Shank length L_s	50 mm
Number of cutting edges Z	2
Drill depth up to	8×D
Shank	DIN 1835 B

Through-coolant	yes
Type of product	Indexable drill

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
Torx® set of screws 10 pieces Drive TX8	232990 TX8