



## Base body Parallel shank, with through-coolant, 8×D, Type: 18



### Order data

Order number	232255 18
GTIN	4045197592514
Item class	22G

### Description

#### Version:

With internal cooling.

#### Note:

Reduce feed rates  $f$  by 5% and  $v_c$  values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 18 - 24 mm

Reach  $L_1$ : 269.9 mm

Shank  $\varnothing D_s$ : 25 mm

Shank length  $L_s$ : 56 mm

Clamping screws: 232990 TX9

### Technical description

Reach $L_1$	269.9 mm
Shank $\varnothing D_s$	25 mm
Dia. range $D_c$	18 - 24 mm
Clamping screws	232990 TX9
Shank length $L_s$	56 mm
Number of cutting edges $Z$	2
Drill depth up to	8×D
Shank	DIN 1835 B

Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torx® set of screws 10 pieces Drive TX9	232990 TX9
Torx® set of screws 10 pieces Drive TX8	232990 TX8
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9	674248 TX9
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2