



## Base body Parallel shank, with through-coolant, 8×D, Type: 25



### Order data

Order number	232255 25
GTIN	4045197592521
Item class	22G

### Description

#### Version:

With internal cooling.

#### Note:

Reduce feed rates  $f$  by 5% and  $v_c$  values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 25 - 35 mm

Reach  $L_1$ : 288.9 mm

Shank  $\varnothing D_s$ : 32 mm

Shank length  $L_s$ : 60 mm

Clamping screws: 232990 TX15

### Technical description

Shank $\varnothing D_s$	32 mm
Dia. range $D_c$	25 - 35 mm
Reach $L_1$	288.9 mm
Clamping screws	232990 TX15
Shank length $L_s$	60 mm
Number of cutting edges $Z$	2
Drill depth up to	8×D
Shank	DIN 1835 B

Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torx® set of screws 10 pieces Drive TX9	232990 TX9
Torx® set of screws 10 pieces Drive TX15	232990 TX15
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50