



Base body Parallel shank, with through-coolant, 8×D, Type: 36



Order data

Order number	232255 36
GTIN	4045197592538
Item class	22G

Description

Version:

With internal cooling. **Straight fluted.**

Note:

Reduce feed rates f by 5% and v_c values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 36 - 47 mm

Reach L_1 : 349.3 mm

Shank $\varnothing D_s$: 40 mm

Shank length L_s : 70 mm

Clamping screws: 232990 TX20

Technical description

Clamping screws	232990 TX20
Shank $\varnothing D_s$	40 mm
Reach L_1	349.3 mm
Dia. range D_c	36 - 47 mm
Shank length L_s	70 mm
Number of cutting edges Z	2
Drill depth up to	8×D
Shank	DIN 1835 B
Through-coolant	yes

Type of product	Indexable drill
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Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Torx® set of screws 10 pieces Drive TX15	232990 TX15
Torx® set of screws 10 pieces Drive TX20	232990 TX20
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600