



Base body Parallel shank, with through-coolant, 8×D, Type: 48



Order data

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|--------------|---------------|
| Order number | 232255 48 |
| GTIN | 4045197592545 |
| Item class | 22G |

Description

Version:

With internal cooling. **Straight fluted.**

Note:

Reduce feed rates f by 5% and v_c values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z: 2

Dia. range D_c : 48 - 65 mm

Reach L_1 : 422.3 mm

Shank $\varnothing D_s$: 40 mm

Shank length L_s : 70 mm

Clamping screws: 232990 TX20

Technical description

| | |
|---------------------------|-------------|
| Reach L_1 | 422.3 mm |
| Shank $\varnothing D_s$ | 40 mm |
| Clamping screws | 232990 TX20 |
| Dia. range D_c | 48 - 65 mm |
| Shank length L_s | 70 mm |
| Number of cutting edges Z | 2 |
| Drill depth up to | 8×D |
| Shank | DIN 1835 B |

| | |
|-----------------|-----------------|
| Through-coolant | yes |
| Type of product | Indexable drill |

Accessories

| | |
|---|-------------|
| Torx® set of screws 10 pieces Drive TX20 | 232990 TX20 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20 | 674248 TX20 |
| 8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm | 659874 50 |