



Base body Parallel shank, with through-coolant, 12xD, Type: 12



Order data

Order number	232256 12
GTIN	4045197717788
Item class	22G

Description

Version:

With internal cooling.

Note:

Reduce feed rates f by 10% and v_c values by 30%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 12 - 12.5 mm

Reach L_1 : 144 mm

Shank $\varnothing D_s$: 20 mm

Shank length L_s : 50 mm

Clamping screws: 232990 TX7

Technical description

Shank $\varnothing D_s$	20 mm
Dia. range D_c	12 - 12.5 mm
Clamping screws	232990 TX7
Reach L_1	144 mm
Shank length L_s	50 mm
Number of cutting edges Z	2
Drill depth up to	12xD
Shank	DIN 1835 B
Through-coolant	yes

Type of product

Indexable drill

Accessories

Torx® set of screws 10 pieces Drive TX7

232990 TX7

Torque screwdriver, fixed setting set torque 0,6 Nm

211750 0,6

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX7

674248 TX7