



Base body Parallel shank, with through-coolant, 12xD, Type: 13



Order data

Order number	232256 13
GTIN	4045197717795
Item class	22G

Description

Version:

With internal cooling.

Note:

Reduce feed rates f by 10% and v_c values by 30%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 13 - 17.5 mm

Reach L_1 : 156 mm

Shank $\varnothing D_s$: 20 mm

Shank length L_s : 50 mm

Clamping screws: 232990 TX8

Technical description

Reach L_1	156 mm
Shank $\varnothing D_s$	20 mm
Clamping screws	232990 TX8
Dia. range D_c	13 - 17.5 mm
Shank length L_s	50 mm
Number of cutting edges Z	2
Drill depth up to	12xD
Shank	DIN 1835 B
Through-coolant	yes

Type of product

Indexable drill

Accessories

Torque screwdriver, fixed setting set torque 1,3 Nm

211750 1,3

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8

674248 TX8

Torx® set of screws 10 pieces Drive TX8

232990 TX8