



## Base body Parallel shank, with through-coolant, 12xD, Type: 18



### Order data

Order number	232256 18
GTIN	4045197717801
Item class	22G

### Description

#### Version:

With internal cooling.

#### Note:

Reduce feed rates  $f$  by 10% and  $v_c$  values by 30%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 18 - 24 mm

Reach  $L_1$ : 288 mm

Shank  $\varnothing D_s$ : 25 mm

Shank length  $L_s$ : 56 mm

Clamping screws: 232990 TX9

### Technical description

Dia. range $D_c$	18 - 24 mm
Shank $\varnothing D_s$	25 mm
Reach $L_1$	288 mm
Clamping screws	232990 TX9
Shank length $L_s$	56 mm
Number of cutting edges $Z$	2
Drill depth up to	12xD
Shank	DIN 1835 B
Through-coolant	yes

Type of product

Indexable drill

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**Accessories**

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9

674248 TX9

Torx® set of screws 10 pieces Drive TX9

232990 TX9

Torque screwdriver, fixed setting set torque 2,2 Nm

211750 2,2