



Base body Parallel shank, with through-coolant, 12×D, Type: 25



Order data

Order number	232256 25
GTIN	4045197717818
Item class	22G

Description

Version:

With internal cooling.

Note:

Reduce feed rates f by 10% and v_c values by 30%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 25 - 35 mm

Reach L_1 : 300 mm

Shank $\varnothing D_s$: 32 mm

Shank length L_s : 60 mm

Clamping screws: 232990 TX15

Technical description

Reach L_1	300 mm
Dia. range D_c	25 - 35 mm
Clamping screws	232990 TX15
Shank $\varnothing D_s$	32 mm
Shank length L_s	60 mm
Number of cutting edges Z	2
Drill depth up to	12×D
Shank	DIN 1835 B
Through-coolant	yes

Type of product	Indexable drill
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Accessories

Torx® set of screws 10 pieces Drive TX15	232990 TX15
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8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
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PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
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Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
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