



## Base body MT shank, without through-coolant, 8×D, Type: 18



### Order data

Order number	232265 18
GTIN	4045197592637
Item class	22G

### Description

#### Note:

Further sizes available on request.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Reduce feed rates  $f$  by 5% and  $v_c$  values by 10%.

Through-coolant: no

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 18 - 24 mm

Reach  $L_1$ : 273.1 mm

Morse taper MT size: 3

Clamping screws: 232990 TX9

### Technical description

Clamping screws	232990 TX9
Reach $L_1$	273.1 mm
Dia. range $D_c$	18 - 24 mm
Morse taper MT size	3
Number of cutting edges $Z$	2
Drill depth up to	8×D
Shank	Morse taper
Through-coolant	no
Type of product	Indexable drill

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## Accessories

Torx® set of screws 10 pieces Drive TX8	232990 TX8
Torx® set of screws 10 pieces Drive TX9	232990 TX9
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9	674248 TX9
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2