


Drill insert with pointed tip HSS-E-PM, TiAlN, Ø D: 20,5 mm

Order data

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|--------------|---------------|
| Order number | 232286 20,5 |
| GTIN | 4045197593504 |
| Item class | 22F |

Description
Version:

Exchangeable HSS cutter for universal application. Cannot be reground.
With chip breaker. Pointed tip for high stability and self-centring.

Note:

Further sizes available on request.

Point angle: 132 degrees

for base body type: 18

Feed f in steel $< 900 \text{ N/mm}^2$: 0.23 mm/rev.

Feed f in stainless steel $> 900 \text{ N/mm}^2$: 0.2 mm/rev.

Technical description

| | |
|--|--------------|
| for base body type | 18 |
| Feed f in steel $< 900 \text{ N/mm}^2$ | 0.23 mm/rev. |
| Feed f in stainless steel $> 900 \text{ N/mm}^2$ | 0.2 mm/rev. |
| Ø D | 20.5 mm |
| Number of changes/inserts | 1 |
| Coating | TiAlN |
| Grade | TiAlN |

| | |
|---------------------------|--------------------------|
| Tool material | HSS E PM |
| Point angle | 132 degrees |
| Number of cutting edges Z | 2 |
| Type of product | Cutter insert for boring |