

**Garant**
**Indexable drill combination shank, 2xD, Ø DC: 24,5 mm**

**Order data**

Order number	232298 24,5
GTIN	4045197676979
Item class	21S

**Description**
**Version:**
**High stability and very high process reliability.**
**Application:**
**For stationary and rotating application.**

 For holes free of withdrawal scoring and exact dimensional accuracy (approx.  $\pm 0.1$  mm).

**Also suitable for machines with low drive power.** Especially for **MTC (Multi Task Cutting)** use on the new generation of turning/milling centres (**MTM**).

With indexable inserts No. 232400 – 232780.

**Note:**
**CAUTION!**

A disc falls off when the drill exits.

Risk of injury if the component is rotating.

Please take safety precautions.

**Counterboring tools with up to 2 steps to your specification available on request.**
**(Minimum order quantity: 2 pieces)**

 Overhang  $L_A$ : 74 mm

 Shank  $\varnothing D_s$ : 25 mm

 Shank length  $L_s$ : 56 mm

 Maximum adjustment limit  $V_{max}$ : 0.5 mm

ISO code indexable insert: WOEX 040304

Pack of insert screws: 239700 6IP1 (1.0 Nm)

**Technical description**

ISO code indexable insert	WOEX 040304
Reach $L_1$	50 mm

Pack of insert screws	239700 6IP1 (1.0 Nm)
Shank $\varnothing D_s$	25 mm
Number of cutting edges Z	1
Shank length $L_s$	56 mm
Nominal $\varnothing D$	24.5
Maximum adjustment limit $V_{max}$	0.5 mm
Overhang $L_A$	74 mm
Drill depth for indexable insert drill up to	2xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes
Machining strategy	MTC

## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP
Torx Plus® insert screw set 10 pieces Drive 6IP1	239700 6IP1
Torque screwdriver, fixed setting set torque 1,0 Nm	211750 1,0