

Garant
Indexable drill combination shank Shank \varnothing 20 mm, 3xD, \varnothing DC: 22 mm


Order data

Order number	232302 22
GTIN	4045197351814
Item class	21S

Description

Version:

High stability and very high process reliability.

With shank \varnothing 20 mm, particularly suitable for **driven tools** (see Group 31).

Application:

For stationary and rotating application.

For holes free of withdrawal scoring and exact dimensional accuracy (approx. \pm 0.1 mm).

Also suitable for machines with low drive power. Especially for **MTC (Multi Task Cutting)** use on the new generation of turning/milling centres (**MTM**).

With indexable inserts No. 232400 – 232780.

Note:

Counterboring tools with up to 2 steps to your specification available on request.
(Minimum order quantity: 2 pieces)

CAUTION!

A disc falls off when the drill exits.

Risk of injury if the component is rotating.

Please take safety precautions.

Overhang L_A : 90 mm

Shank $\varnothing D_s$: 20 mm

Shank length L_s : 50 mm

Maximum adjustment limit V_{max} : 0.5 mm

ISO code indexable insert: WOEX 040304

Pack of insert screws: 239700 6IP1 (1.0 Nm)

Technical description

ISO code indexable insert	WOEX 040304
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Pack of insert screws	239700 6IP1 (1.0 Nm)
Shank $\varnothing D_s$	20 mm
Reach L_1	66 mm
Number of cutting edges Z	1
Shank length L_s	50 mm
Nominal $\varnothing D$	22
Maximum adjustment limit V_{max}	0.5 mm
Overhang L_A	90 mm
Drill depth for indexable insert drill up to	3xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes
Machining strategy	MTC

Accessories

Torx Plus® insert screw set 10 pieces Drive 6IP1	239700 6IP1
Torque screwdriver, fixed setting set torque 1,0 Nm	211750 1,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP