

**Garant**
**Indexable drill combination shank, 4xD, Ø DC: 28 mm**

**Order data**

Order number	232310 28
GTIN	4045197552921
Item class	21S

**Description**
**Version:**
**High stability and very high process reliability.**
**Application:**
**For stationary and rotating application.**

 For holes free of withdrawal scoring and exact dimensional accuracy (approx.  $\pm 0.1$  mm).

**Also suitable for machines with low drive power.** Especially for **MTC (Multi Task Cutting)** use on the new generation of turning/milling centres (**MTM**).

With indexable inserts No. 232400 – 232780.

**Note:**
**CAUTION!**

A disc falls off when the drill exits.

Risk of injury if the component is rotating.

Please take safety precautions.

**Counterboring tools with up to 2 steps to your specification available on request.**
**(Minimum order quantity: 2 pieces)**

 Overhang  $L_A$ : 136 mm

 Shank  $\varnothing D_s$ : 32 mm

 Shank length  $L_s$ : 60 mm

 Maximum adjustment limit  $V_{max}$ : 1.5 mm

ISO code indexable insert: WOEX 05T304

Pack of insert screws: 239700 8IP (1.3 Nm)

**Technical description**

ISO code indexable insert	WOEX 05T304
Reach $L_1$	112 mm

Pack of insert screws	239700 8IP (1.3 Nm)
Shank $\varnothing D_s$	32 mm
Number of cutting edges Z	1
Shank length $L_s$	60 mm
Nominal $\varnothing D$	28
Maximum adjustment limit $V_{max}$	1.5 mm
Overhang $L_A$	136 mm
Drill depth for indexable insert drill up to	4xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes
Machining strategy	MTC

## Accessories

Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 8IP	239700 8IP
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP