

**Garant****GARANT Power Drill indexable drill Combination shank, 4xD, Ø DC: 37 mm****Order data**

Order number	234010 37
GTIN	4045197740731
Item class	21S

**Description****Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:**  $-0.1 / +0.35$  mm

**Description:**

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5xD.

**Application:**

With indexable inserts No. 234030 - 234098.

**Use of the advertising text:**

With inserts No. GG2340 - GG2389.

**Note:**

Other intermediate sizes in 1/10 increments available on request.

Overhang  $L_A$ : 175 mm

Shank Ø  $D_s$ : 40 mm

Shank length  $L_s$ : 68 mm

Maximum adjustment limit  $V_{max}$ : 0.25 mm

ISO code indexable insert: SOGX 110509

Pack of insert screws: 239700 15IP (2.8 Nm)

**Technical description**

Reach $L_1$	148 mm
Shank length $L_s$	68 mm
Pack of insert screws	239700 15IP (2.8 Nm)

Shank Ø D <sub>s</sub>	40 mm
ISO code indexable insert	SOGX 110509
Number of cutting edges Z	1
Series	GARANT Power Drill
Nominal Ø D	37
Maximum adjustment limit V <sub>max</sub>	0.25 mm
Overhang L <sub>A</sub>	175 mm
Drill depth for indexable insert drill up to	4xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torx Plus® insert screw set 10 pieces Drive 15IP	239700 15IP
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8