

**Garant**
**GARANT Power Drill indexable drill Combination shank, 5×D, Ø DC: 15 mm**

**Order data**

Order number	234015 15
GTIN	4045197697011
Item class	21S

**Description**
**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:** -0.1 / +0.35 mm

**Description:**

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5×D.

**Application:**

With indexable inserts No. 234030 - 234098.

**Use of the advertising text:**

With inserts No. GG2340 - GG2389.

**Recommendation:**

**When spot-drilling** reduce the feed rate by 70 %.

**Note:**

Other intermediate sizes in 1/10 increments available on request.

for inch Ø: 19/32 inch

Overhang  $L_A$ : 89 mm

Shank Ø  $D_s$ : 20 mm

Shank length  $L_s$ : 50 mm

Maximum adjustment limit  $V_{max}$ : 0.25 mm

ISO code indexable insert: SOGX 050204

**Technical description**

Reach $L_1$	75 mm
ISO code indexable insert	SOGX 050204

Number of cutting edges Z	1
Shank $\varnothing D_s$	20 mm
Pack of insert screws	239700 5IP (0.38 Nm)
Shank length $L_s$	50 mm
Series	GARANT Power Drill
Nominal $\varnothing D$	15
for inch $\varnothing$	19/32 inch
Maximum adjustment limit $V_{max}$	0.25 mm
Overhang $L_A$	89 mm
Drill depth for indexable insert drill up to	5xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

## Accessories

Torx Plus® insert screw set 10 pieces Drive 5IP	239700 5IP
Torque screwdriver, fixed setting set torque 0,38 Nm	211750 0,38
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 5IP	674252 5IP