

Garant
GARANT Power Drill indexable drill Combination shank, 5×D, Ø DC: 18,5 mm

Order data

Order number	234015 18,5
GTIN	4045197697080
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.35$ mm

Description:

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 - 234098.

Use of the advertising text:

With inserts No. GG2340 - GG2389.

Recommendation:

When spot-drilling reduce the feed rate by 70 %.

Note:

Other intermediate sizes in 1/10 increments available on request.

Overhang L_A : 113 mm

Shank $\varnothing D_s$: 25 mm

Shank length L_s : 56 mm

Maximum adjustment limit V_{max} : 0.25 mm

ISO code indexable insert: SOGX 060305

Pack of insert screws: 239700 6IP2 (0.6 Nm)

Technical description

Number of cutting edges Z	1
ISO code indexable insert	SOGX 060305

Pack of insert screws	239700 6IP2 (0.6 Nm)
Reach L_1	95 mm
Shank $\varnothing D_s$	25 mm
Shank length L_s	56 mm
Series	GARANT Power Drill
Nominal $\varnothing D$	18.5
Maximum adjustment limit V_{max}	0.25 mm
Overhang L_A	113 mm
Drill depth for indexable insert drill up to	5xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

Accessories

Torque screwdriver, fixed setting set torque 0,6 Nm	211750 0,6
Torx Plus® insert screw set 10 pieces Drive 6IP2	239700 6IP2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP