

**Garant****GARANT Power Drill indexable drill Combination shank, 5×D, Ø DC: 27 mm****Order data**

Order number	234015 27
GTIN	4045197697257
Item class	21S

**Description****Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:** -0.1 / +0.35 mm

**Description:**

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5×D.

**Application:**

With indexable inserts No. 234030 - 234098.

**Use of the advertising text:**

With inserts No. GG2340 - GG2389.

**Recommendation:**

**When spot-drilling** reduce the feed rate by 70 %.

**Note:**

Other intermediate sizes in 1/10 increments available on request.

for inch Ø: 1 1/16 inch

Overhang  $L_A$ : 157 mm

Shank Ø  $D_s$ : 32 mm

Shank length  $L_s$ : 60 mm

Maximum adjustment limit  $V_{max}$ : 0.25 mm

ISO code indexable insert: SOGX 100408

**Technical description**

Reach $L_1$	135 mm
Pack of insert screws	239700 10IP (2.8 Nm)

Shank Ø D <sub>s</sub>	32 mm
Number of cutting edges Z	1
ISO code indexable insert	SOGX 100408
Shank length L <sub>s</sub>	60 mm
Series	GARANT Power Drill
Nominal Ø D	27
for inch Ø	1 1/16 inch
Maximum adjustment limit V <sub>max</sub>	0.25 mm
Overhang L <sub>A</sub>	157 mm
Drill depth for indexable insert drill up to	5×D
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

## Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP	239700 10IP
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP