

Garant
GARANT Power Drill indexable drill Combination shank, 5×D, Ø DC: 41,5 mm

Order data

Order number	234015 41,5
GTIN	4045197697547
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.35$ mm

Description:

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 - 234098.

Use of the advertising text:

With inserts No. GG2340 - GG2389.

Recommendation:

When spot-drilling reduce the feed rate by 70 %.

Note:

Other intermediate sizes in 1/10 increments available on request.

Overhang L_A : 239 mm

Shank $\varnothing D_s$: 40 mm

Shank length L_s : 68 mm

Maximum adjustment limit V_{max} : 0.25 mm

ISO code indexable insert: SOGX 130511

Pack of insert screws: 239700 20IP (6.3 Nm)

Technical description

Reach L_1	210 mm
Number of cutting edges Z	1

Pack of insert screws	239700 20IP (6.3 Nm)
Shank $\varnothing D_s$	40 mm
ISO code indexable insert	SOGX 130511
Shank length L_s	68 mm
Series	GARANT Power Drill
Nominal $\varnothing D$	41.5
Maximum adjustment limit V_{max}	0.25 mm
Overhang L_A	239 mm
Drill depth for indexable insert drill up to	5xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP
Torx Plus® insert screw set 10 pieces Drive 20IP	239700 20IP