

Garant**SOGX 050204, HB6530, Type: ST1400**

Order data

Order number	234034 ST1400
GTIN	4045197697653
Item class	21E

Description

Suitable for :

GARANT Power Drill No. 234000 – 234015.

Recommendation:

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

Note:Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).
Feed f: 0.06 - 0.12 mm/rev.

Technical description

Type	ST1400
Number of changes/inserts	4
ISO code indexable insert	SOGX 050204
Grade	HB6530
Tool material	Carbide
Feed f	0.06 - 0.12 mm/rev.

Type of product

Indexable insert for drilling